



# INSTRUCTIONS

**Model 470**

Part #706664

Assembled Size: 8'W x 8'D x 7.3'H

[sun-huts.com](http://sun-huts.com)



**CAUTION: 2 PEOPLE**  
Recommended for Assembly

## BEFORE YOU BEGIN:

Make sure you have a clear, unobstructed area to work in. Lay out all poles and connectors, grouped according to their size and/or shape. **You will also need 2 PEOPLE to safely lift and fit tent body over assembled frame.**

## PARTS LIST

**32** Floor & Ceiling Poles  
46.4" 1179mm

**16** Wall Poles  
43.2" 1097.5mm

**9** Straight Pole Connectors

**4** 3-way Straight Connectors



**8** 3-way Corner Connectors



**4** 4-way Straight Connectors



**24** Equipment Hanger Connectors

**2** Center Support Poles  
with Rubber Ends

Grooved

No Groove

**2** Center Connection Sleeves



**1** Center Securing Ring



**2** Window Covers

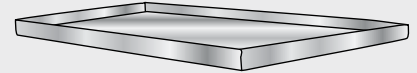


**2** Vent Covers



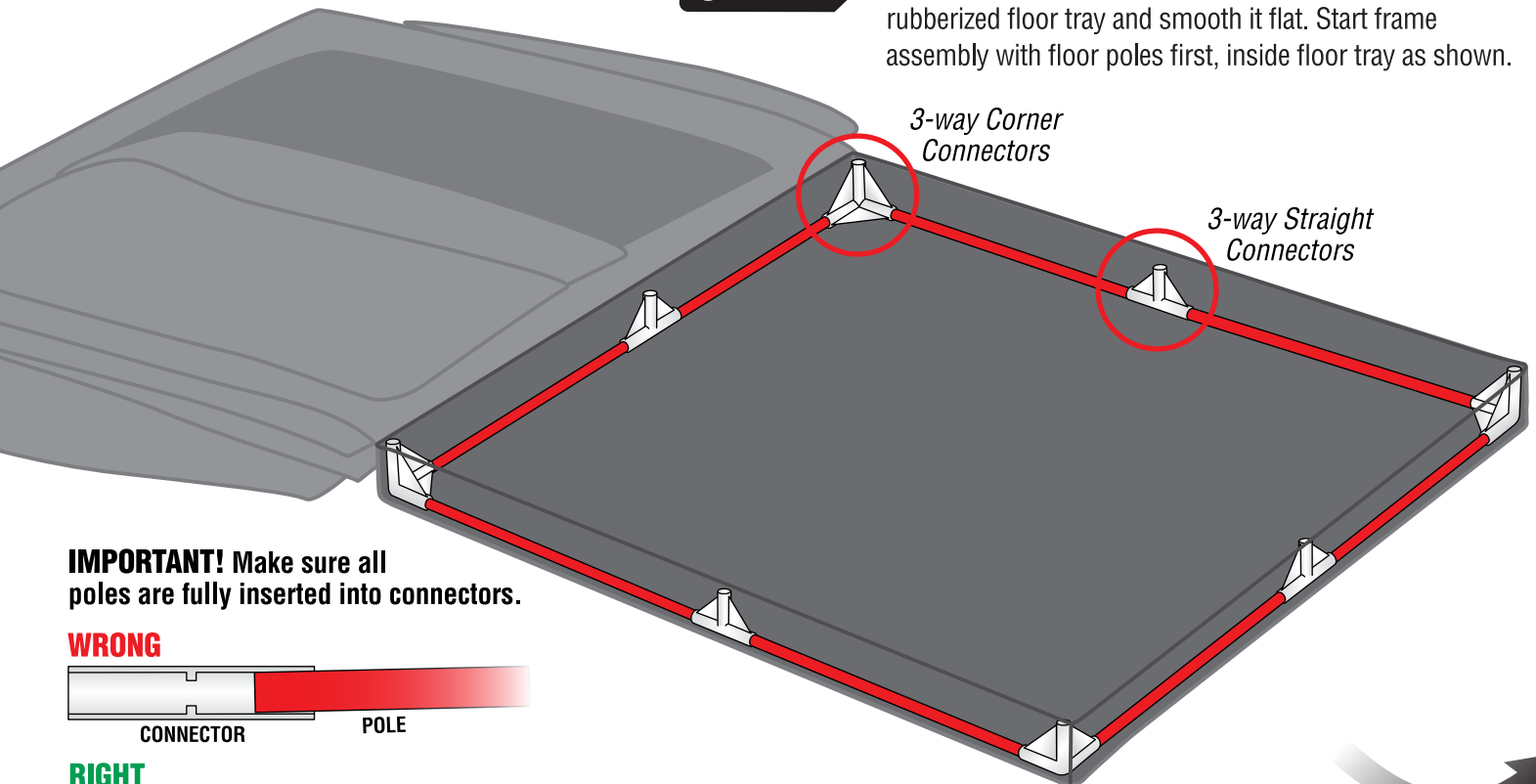
**4** Equipment Straps

**1** Removable Mylar  
Floor Insert



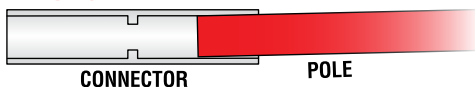
## STEP 1

Lay out tent body, unzip all doors, then fully expose rubberized floor tray and smooth it flat. Start frame assembly with floor poles first, inside floor tray as shown.



**IMPORTANT!** Make sure all poles are fully inserted into connectors.

**WRONG**



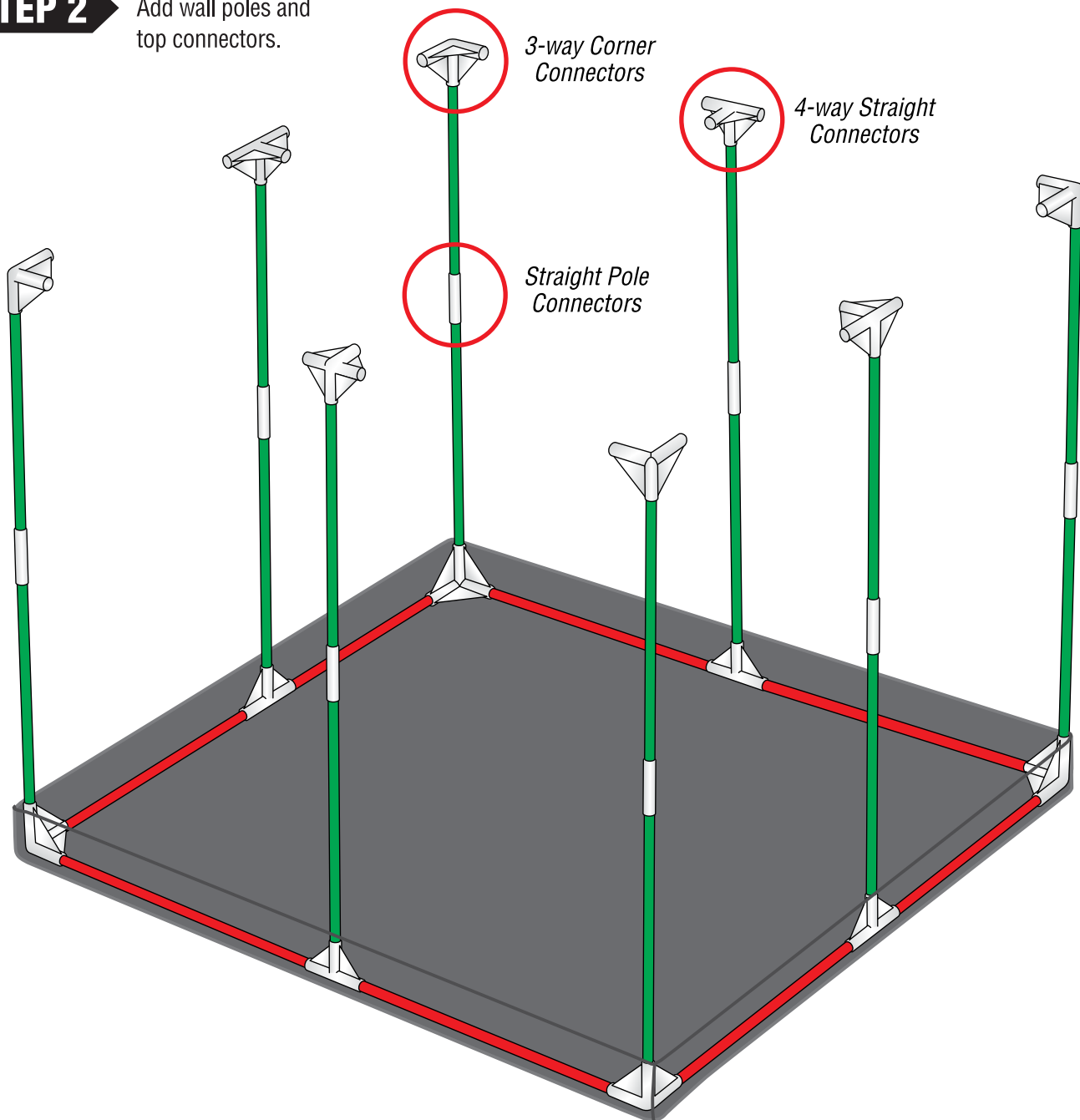
**RIGHT**



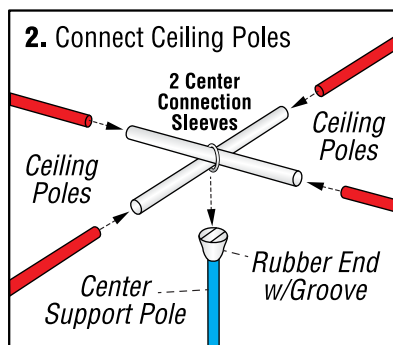
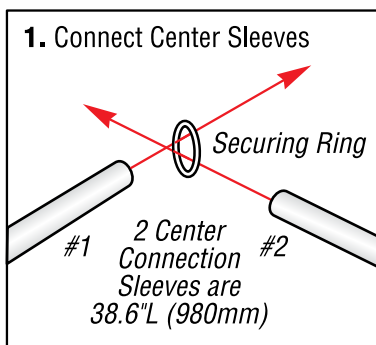
Not to exact scale – shows pole and connector placement only.

**STEP 2**

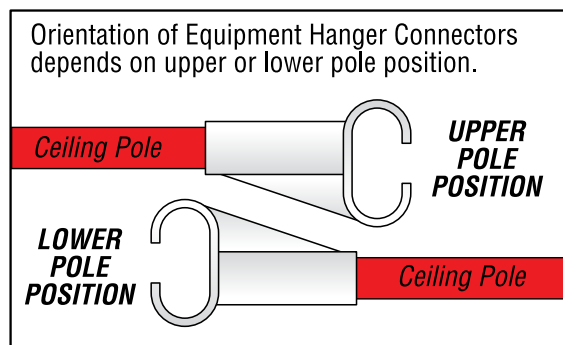
Add wall poles and top connectors.



**Fig. A**



**Fig. B**

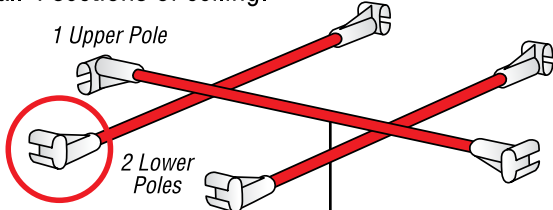


# STEP 3

Assemble ceiling poles, equipment hanger poles and center support poles.

**Equipment Hanger Poles:**  
Repeat this 3-pole configuration for all 4 sections of ceiling.

1 Upper Pole

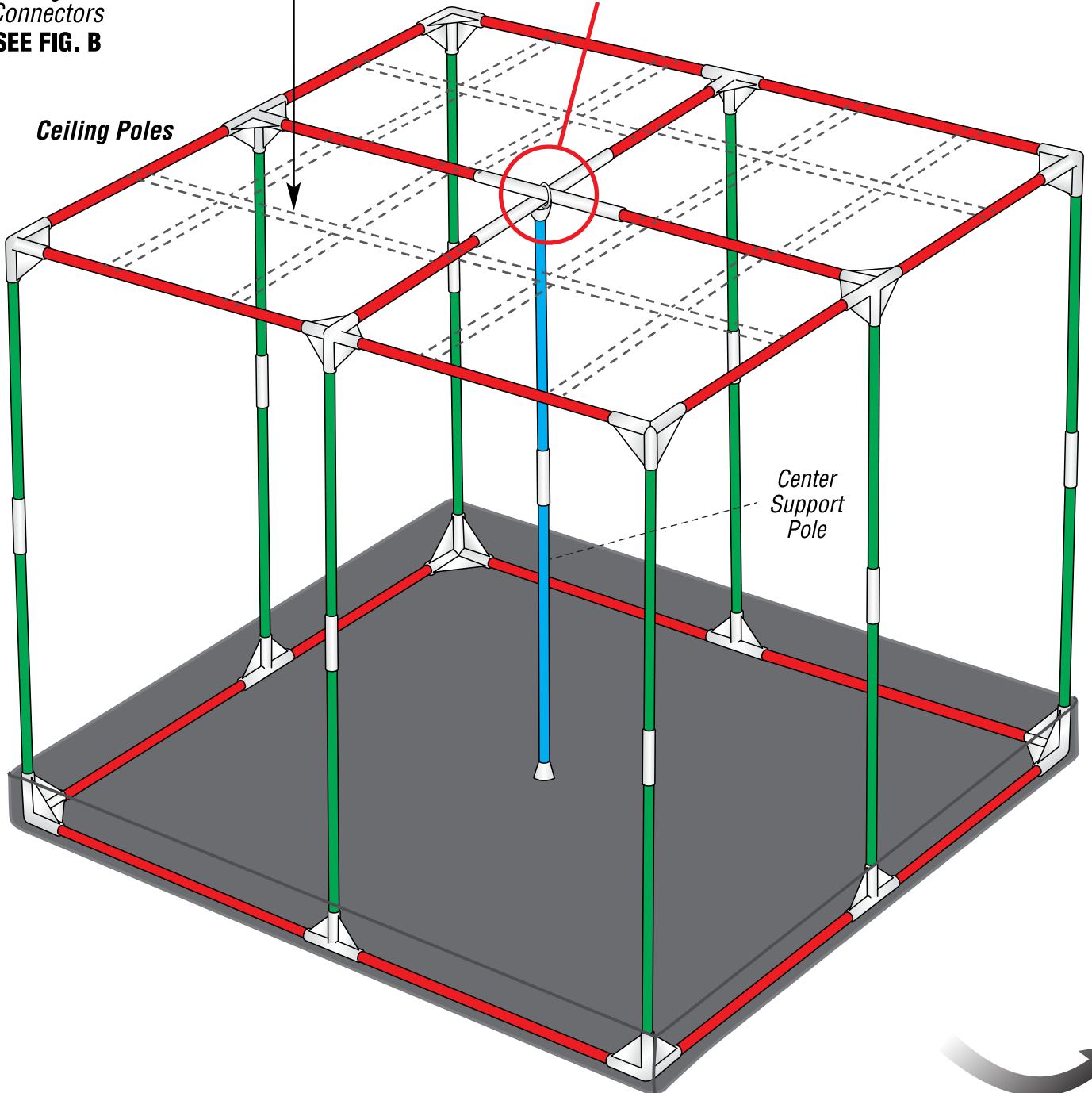


2 Lower Poles

Equipment Hanger Connectors  
SEE FIG. B

Center Support Assembly  
SEE FIG. A

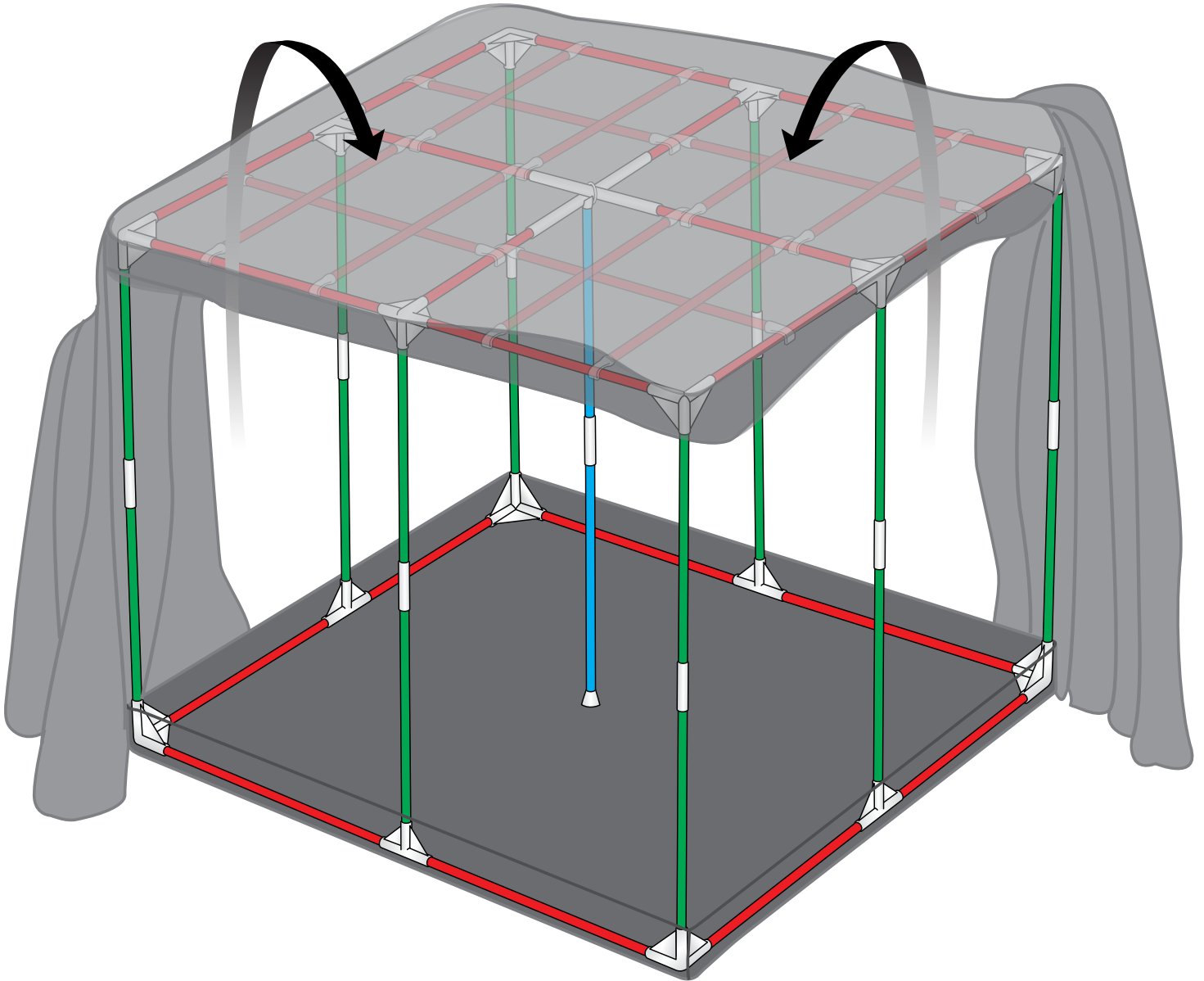
Ceiling Poles



Center Support Pole

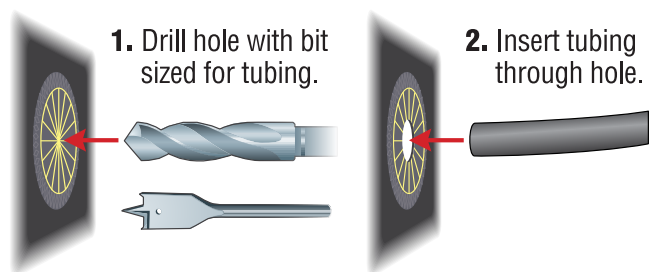
## STEP 4

Carefully lift tent body and fit over completely assembled frame (2 people are required for this job – 1 person attempting to force the tent body over the frame could cause damage). After tent body is evenly placed, zip doors closed and make final adjustments to fit. Move equipment in and start growing!

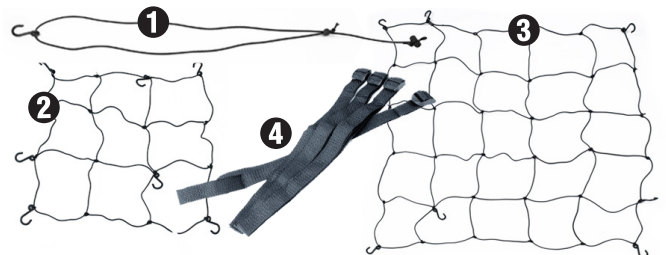


### Sonic Welded Irrigation Line Access Ports:

Located 3 per side, these reinforced, light-tight access ports allow reservoir and other plumbing to be placed outside grow tent.



### OPTIONAL ACCESSORIES



1. #706590 Elastic Support (4/pack)
2. #706592 2' x 3.33' Elastic Trellis (1/pack)
3. #706594 4' x 5' Elastic Trellis (1/pack)
4. #706596 Support Strap (2/pack)
5. #706598 16mm S Hook (5/pack)
6. #706600 22mm S Hook (5/pack)

# FRAME ASSEMBLY DIAGRAM

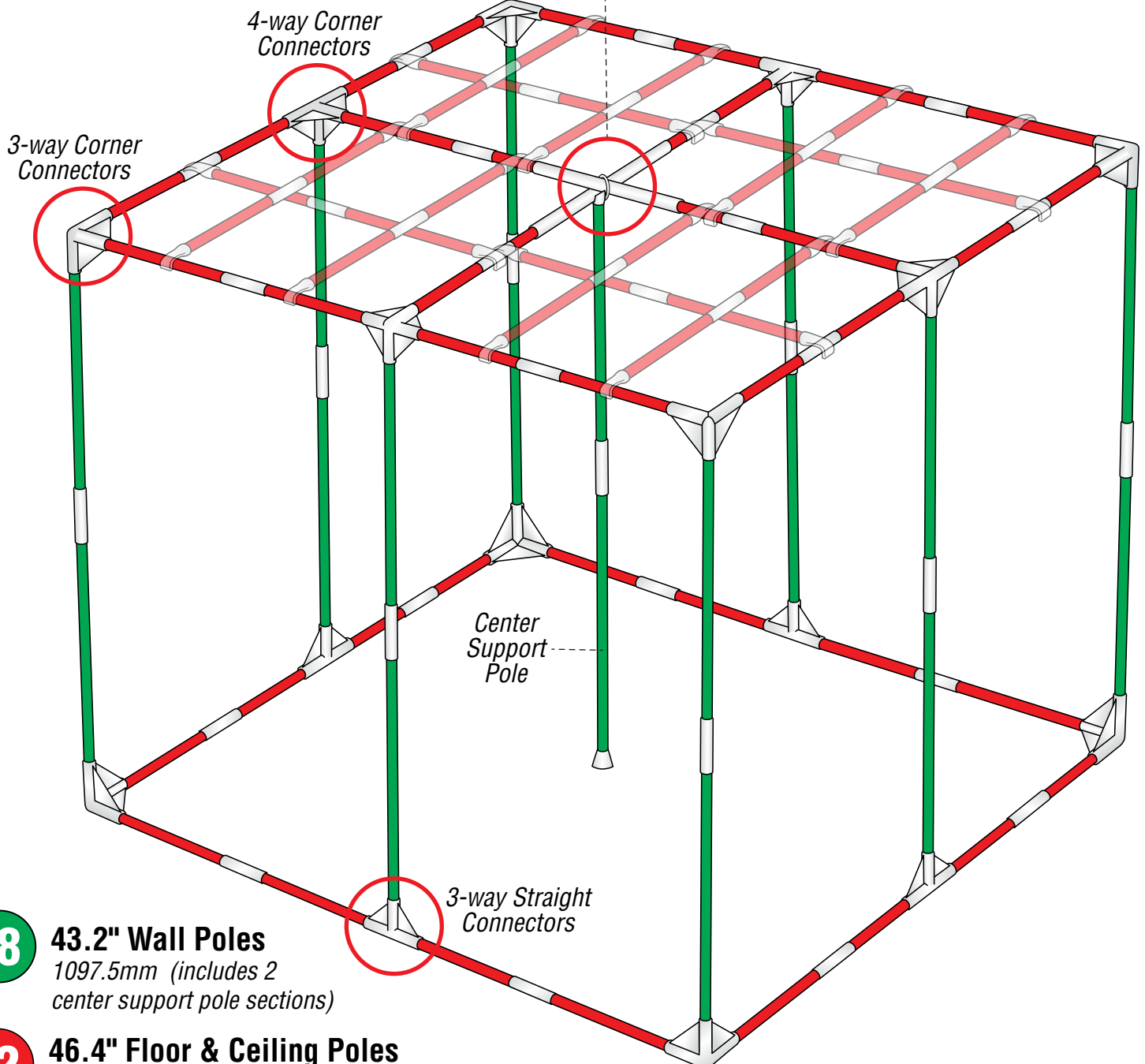
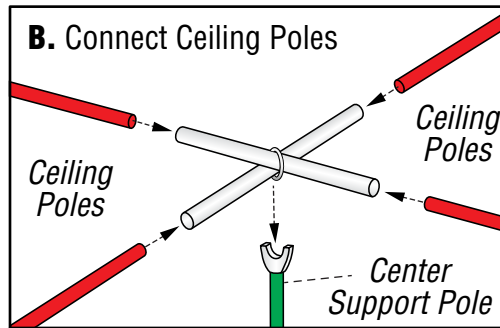
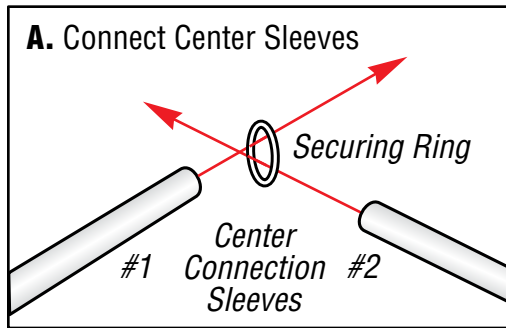
Not to exact scale – to show pole and connector placement only.



## 470

Product #706664

Assembled Dimensions:  
8'W x 8'D x 7.3'H



**18** 43.2" Wall Poles  
1097.5mm (includes 2 center support pole sections)

**32** 46.4" Floor & Ceiling Poles  
1179mm